

## Instructions for 30.5mm Contact Units

**CAUTION: NEVER EXCEED THREE TIERS IN STACKING BLOCKS**

### To Order:

#### Specify the Following

- 1 The selector operator
- 2 The cam
- 3 The contact block(s)
- 4 The arrangement of the blocks (see example)

### Example:

	C R 1	C R 2	C R 3
OFF		X	
ON	X		X

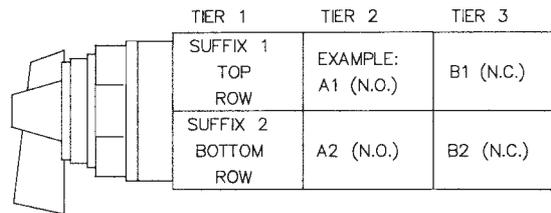
From the circuit requirements above, an order should read as follows:

Catalog No.	Quantity	Description
40201-136	1	(selector operator with cam)
50701-000	2	(contact blocks)
50702-000	1	(contact block)

Arrange Blocks to: A1 B1 A2

### Arrangement of Blocks:

The drawing below shows the stacking or location arrangement of blocks.  
Suffix # 1 denotes the top row and suffix # 2 denotes the bottom row.



### Mounting Procedure:

1. Remove operator and make sure gasket "B" is on device "A".
2. Insert device "A" through panel "C".
3. Place legend plate "D" OR trim washer "E" (as legend plate substitute) on device "A".
4. Place locking thrust washer "F" over housing. Engage tab in slot of housing and notches of legend plate and panel.
5. Screw mounting nut "G" on housing. Torque to 15 ft. lbs. (1.21 in. dia.); 8 ft. lbs. (0.69 in. dia.)
6. Replace any knobs, lever, plunger heads or lenses which were removed to facilitate mounting.

